

ASAP

# Work Order ID 56453

February 24, 2010 8:08:46 AM



Item ID: D2372

Accept



Setup Start



Revision ID:

Stop



Item Name: Quick Release

Start Date: 2/24/10 Start Qty: 24.00



Cust Item ID:

Required Date: 2/25/10 Req'd Qty: 24.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2372

Rev A

100

0.00



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 114113

Possible Supplier: Kundstadt, Norco, P/N: 25-5129-01 Alloy Cam Type. Seat  
Quick Release Black

BF 10-2-24

(24)

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

PC 10/3/9 (24)

120

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

S. Weber/09

counters  
(24)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Work Order ID 56453

February 24, 2010 8:08:46 AM



Page 2

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Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

Identify as per dwg & Stock Location: 12

0.00

Memo

0.00

Packaging

*10/03/10 (24)*

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*10/03/10*  
*RS 20-3-10*  
*(24)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

February 24, 2010 8:08:45 AM

Page 1

Work Order ID: 56453



Parent Item: D2372



Parent Item Name: Quick Release

Start Date: 2/24/10

Required Date: 2/25/10

Comments: IPP: C 03.06.06 Reformat: Updated Step 2 KJ/RF

Start Qty: 24.00

Required Qty: 24.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
25-5129-01		Purchased	No			110	Each	0.0000	24.0000			



Norco Quick Cam Seat Q/R



*6/12/10* *(24)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

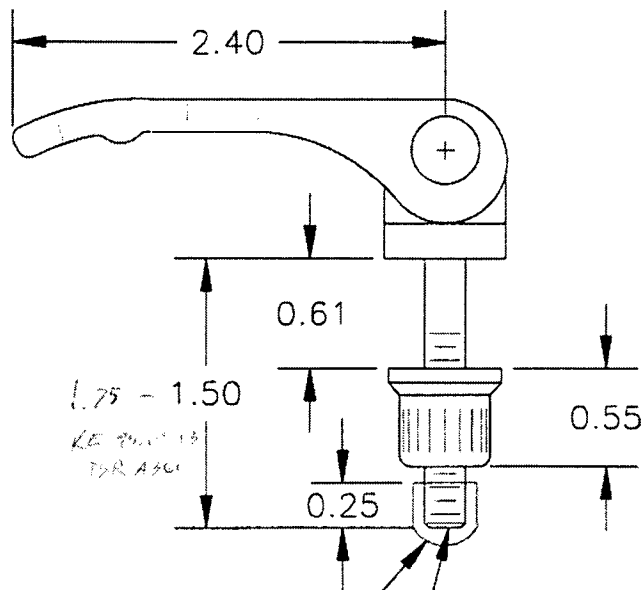
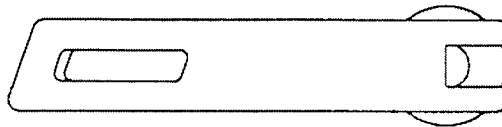
**NOTE:** Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	D2372	SHEET 1 OF 1
DATE	TITLE		SCALE
95:02:24	QUICK RELEASE		

RELEASED  
(96 06 1000)

*w/o  
slat 53*



OPTIONAL { PLASTI-DIP END  
M6 x 1 CUT TO LENGTH

ALLOY CAM TYPE  
SEAT QUICK RELEASE BLACK  
NORCO PART NUMBER: 25-5129-01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries





462 HAZELDEAN ROAD  
KANATA, ONT. K2L 1V3  
TEL # (613) 831-2059  
GST: 135809325

\*\*\* SALES RECEIPT \*\*\*

STATION #: 03 DATE: Mar-05-2010 9:10 pm  
CUSTOMER #: 6329577  
CUSTOMER NAME: DART AEROSPACE, LINDA LACEL  
LE  
SERVED BY: NICK INV# KA239724

CODE DESCRIPTION

21149 BIKE PART	113.76
24 @ 4.74	
VISA 119.45	
SUBTOTAL	113.76
GST	5.69
PST	6122-5207
TOTAL	119.45

\*\*\* SALES SLIP MUST ACCOMPANY ALL RETURN \*\*\*  
NS \*\*\*  
\*\*\*\*\*  
\* IN-STORE CREDIT/EXCHANGE \*  
\* WITHIN 20 DAYS WITH RECEIPT \*  
\* ETNAI SALE \*\*\*

Special Inst: As per DWG:D2372 Rev: A  
B#56453  
Kundstadt:Norco P/N: 25-5129-01  
Alloy Cam Type, Seat Release Black

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO11413

Purchase Order Date 2/24/10

PO Print Date 2/24/10

Page Number 1 of 1

VC-ROY001

Buyer	Chantal Lavoie
Requisition Nbr	
Tax Resale Nbr	10127-2607
Terms	COD
Currency	CAD
FOB	

BERDEEN  
ESBURY, ON K6A 1K7  
DA

Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Ext
3/02/10 Yes	24.00 Each	Purolator ground	\$3.5000	\$

PO Total: \$

8/6/3/69

PO Instructions: Visa # 4516 0500 0053 0448  
Exp: 05/10  
Cid#: 010

Change Nbr: 1

Change Date: 2/24/10

No substitution or deviation without  
consent.  
Certificate of Conformity or Mater  
Certification required when applica